



# Coventry Fasteners

Australia's Fastener Specialists

Welshpool  
290-296 Welshpool Rd,  
Welshpool,  
WA 6106  
Tel: (08) 9350 3600  
Fax: (08) 9458 3006

Kilburn  
60 Grand Junction Rd,  
Kilburn,  
SA 5084  
Tel: (08) 8300 8700  
Fax: (08) 8300 8777

Wetherill Park  
1/442 Victoria St,  
Wetherill Park,  
NSW 2164  
Tel: (02) 9616 6100  
Fax: (02) 9616 6150

Pinkenba  
Building 2, 660  
MacArthur Ave,  
Pinkenba,  
QLD 4008  
Tel: (07) 3291 8200  
Fax: (07) 3291 8250

Laverton  
72 William Angliss Dve,  
Laverton,  
VIC 3026  
Tel: (03) 9368 7906  
Fax: (03) 9368 7999

## TEST CERTIFICATE

Order No: 515659

Coating: HOT DIP GALVANISED

Certificate No: 20090801018

LOT NO.: 3113410026

### Product Details

Date of Issue: 2009-08-01

Item	Heat No	Description	Coventry Fasteners Part No.	Spec/Grade
001	D90090701	AS1252 HDG BOLT: M20X250	20X250MHSA	AS1252-1983 (DIMENSIONAL) / AS1252-1996 (MECHANICAL)
002	8C04087	AS1252 HDG NUT: M20	20MHSN	
003	4109010932	AS1252 HDG WASHER: M20	20MHSW	

#### Chemical Analysis

Item	C%	Si%	Mn%	P%	S%
001	0.40	0.27	0.64	0.019	0.018
002	0.44	0.19	0.67	0.014	0.008
003	0.46	0.25	0.60	0.028	0.019

#### Required Chemical Analysis

Item	C%		Mn%	P%	S%
	Min	Max	Min	Max	Max
001	0.25	0.55	-	0.035	0.035
001	0.15	0.40	0.035	0.035	0.035

#### Mechanical Properties

Item	Yield (MPa)	Tensile (MPa)	Wedge (MPa)	Elong%	Proof Load
001	827	922	885	15.10	147
002	-	-	-	-	285.4
003	-	-	-	-	N/A

#### Required Mechanical Properties

Item	Yield (MPa)	Tensile (MPa)	Wedge (MPa)	Min Elong %
001	660	830	830	12

#### Final Hardness

Item	Scale	Min	Max
001	HRC	28.00	32.00
002	HRC	30.00	32.50
003	HRC	28.50	40.50

#### Required Final Hardness

Item	Scale	Min	Max
001	HRC	23.00	34.00
002	HRC	24.00	36.00
003	HRC	35.00	45.00

- Marking: Grade & Trademark
- Decarburization & Head Soundness
- Visual/Dimensional Examination
- Coating Thickness
- Product verified by Independent Batch Testing in Australia (NATA Approved)

Coventry Fasteners certify that the information given is a true and accurate extract from the manufacturers Test Results. The product conforms to: AS1252-1983 (Dimensional) AS1252-1996 (Mechanical)

Approved:

*Byung Hwan Lee*  
IL WOO FASTENER CO.  
PRESIDENT

For & on behalf of **Coventry Fasteners**  
(A division of Coventry Group Ltd ABN 37 008 670 102)